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# Inertial two- and three-dimensional thin film flow over topography

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## Abstract

The effect of inertia on gravity-driven thin film free-surface flow over substrates containing topography is considered. Flow is modelled using a depth-averaged form of the governing Navier-Stokes equations and the discrete analogue of the coupled equations solved accurately using an efficient full approximation storage (FAS) algorithm and a full multigrid (FMG) technique. The effect of inertia on free-surface disturbances induced by topographic features is illustrated by considering examples of gravity-driven flow over and around peak, trench and occlusion topography. Results are given which demonstrate how increasing Reynolds number can significantly enhance the magnitude of free-surface disturbances induced, a feature which may have important consequences for the wide range of coating processes which aim to maximise free-surface planarity.

*Keywords:* coating, thin film flows, microfluidics, topography

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## 1. Introduction

The deposition of thin film coatings over substrates containing regions of micro-scale topography and occlusions forms an important component of many natural and scientific processes [1], in substrate cooling and heat transfer applications [2,3], and several precision manufacturing techniques. Examples of the latter can be found in the production of anti-reflective coatings, [4], flexible electronic components [5], and in displays and sensors [6], where thin liquid films flow over a distribution of functional topographical features such as light-emitting species on a screen. In industrial coating applications product functionality often depends critically on the coated film thickness distribution and this has stimulated much interest in recent years on understanding the flow mechanisms controlling free-surface disturbances induced by topographic features.

The present lack of reliable data is testament to the difficulties of studying such systems experimentally, so numerical simulations are likely to be the most viable option in the foreseeable future. Most previous numerical studies of thin film flow over topography have been carried out using lubrication theory, an approach that has proven to be surprisingly accurate when compared against the scant experimental data that is currently available. However, the effects of inertia can also be influential in practical coating flows: recent studies of two-dimensional film flow over topography have shown how increasing inertia amplifies the free surface disturbances induced by topography [7,8] and can lead to free surface instabilities when the Reynolds number exceeds a critical value [9,10]. See also the analysis in [11] and [12] concerning resonance effects in viscous film flow over inclined wavy substrates.

The focus of the present study is different to the above and analyses the interplay between inertial and topographical influences on three-dimensional free-surface disturbances induced by thin film flow over and around substrate topography. The approach adopted involves the efficient solution of a depth-averaged form of the governing Navier-Stokes equations [13]. Section 2 formulates the flow problems of interest while Section 3 outlines the numerical solution

method adopted. Results are presented in Section 4 for the influence of inertia on free-surface disturbances induced by flow over combinations of submerged peak and trench topographies and past a regular square occlusion. Conclusions are drawn in Section 5.

## 2. Problem Formulation

The problems of interest, shown schematically in Figure 1, are of gravity-driven film flow down a planar surface containing either a square submerged topography of height  $S_0$  (Figure 1a) or occlusion (Figure 1b) of length  $L_T$  ( $\ll L_P$ ), width  $W_T$  ( $\ll W_P$ ), where  $L_P$  and  $W_P$  are length and width of the problem domain respectively. The liquid is assumed to be Newtonian and incompressible, with constant viscosity,  $\mu$ , density,  $\rho$ , and surface tension  $\sigma$ . The chosen Cartesian streamwise,  $X$ , spanwise,  $Y$ , and normal,  $Z$ , coordinates are as indicated and the solution domain is bounded from below by the inclined surface  $S(X, Y)$  and from above at time  $T$  by the free-surface  $F(X, Y, T)$ . The film thickness,  $H(X, Y, T)$ , at any point in the  $(X, Y)$  plane is given by  $H = F - S$  and the resulting laminar flow is described by the Navier-Stokes and continuity equations, namely:

$$\rho \left( \frac{\partial \mathbf{U}}{\partial T} + \mathbf{U} \cdot \nabla \mathbf{U} \right) = -\nabla P + \nabla \cdot \mathbf{T} + \rho \mathbf{G}, \quad (1)$$

$$\nabla \cdot \mathbf{U} = 0, \quad (2)$$

where  $\mathbf{U} = (U, V, W)$  and  $P$  are the fluid velocity and pressure, respectively;  $\mathbf{T} = \mu (\nabla \mathbf{U} + (\nabla \mathbf{U})^T)$  is the viscous stress tensor and  $\mathbf{G} = g_0 (\sin \theta, 0, -\cos \theta)$  is the acceleration due to gravity where  $g_0$  is the standard gravity constant.

Taking the reference length-scale in all directions to be the asymptotic, or fully developed, film thickness,  $H_0$ , and scaling the velocities by the free-surface (maximum) velocity,  $U_0 = \rho g_0 H_0^2 \sin \theta / 2\mu$  apropos the classic Nusselt solution [14], pressure (stress tensor) by  $P_0 = \mu U_0 / H_0$ , and time by  $T_0 = H_0 / U_0$ , equations (1) and (2) can be rewritten in non-dimensional form as:

$$\text{Re} \left( \frac{\partial \mathbf{u}}{\partial t} + \mathbf{u} \cdot \nabla \mathbf{u} \right) = -\nabla p + \nabla \cdot \boldsymbol{\tau} + \text{St} \mathbf{g}, \quad (3)$$

$$\nabla \cdot \mathbf{u} = 0, \quad (4)$$

where  $\mathbf{u} = (u, v, w)$ ,  $\boldsymbol{\tau}$  and  $\mathbf{g} = \mathbf{G}/g_0$  are the dimensionless velocity, viscous stress tensor and gravity component, respectively;  $\text{Re} = \rho U_0 H_0 / \mu$  is the Reynolds number and  $\text{St} = 2 / \sin \theta$  the Stokes number.

The problem is closed by imposing the required no-slip, inflow/outflow, kinematic, free-surface normal and tangential stress boundary conditions, namely:

$$\mathbf{u}|_{z=s} = 0, \quad (5)$$

$$\mathbf{u}|_{x=0, l_p; y=0, w_p} = (z(2-z), 0, 0), \quad (6)$$

$$\frac{\partial f}{\partial t} + u|_{z=f} \frac{\partial f}{\partial x} + v|_{z=f} \frac{\partial f}{\partial y} - w|_{z=f} = 0, \quad (7)$$

$$-p + (\boldsymbol{\tau}|_{z=f} \cdot \mathbf{n}_f) \cdot \mathbf{n}_f = \frac{\kappa}{\text{Ca}}, \quad (8)$$

$$(\boldsymbol{\tau}|_{z=f} \cdot \mathbf{n}_f) \cdot \mathbf{t}_f = 0, \quad (9)$$

where  $\text{Ca} = \mu U_0 / \sigma$  is the capillary number,  $x, y, z, l_p, w_p, s, h, f$  correspond to their dimensional counterparts,  $\mathbf{n}_f = \left(-\frac{\partial f}{\partial x}, -\frac{\partial f}{\partial y}, 1\right) \cdot \left[\left(\frac{\partial f}{\partial x}\right)^2 + \left(\frac{\partial f}{\partial y}\right)^2 + 1\right]^{-1/2}$  is the unit normal vector pointing outward from the free surface,  $\mathbf{t}_f$  is the unit vector tangential to the free surface and  $\kappa = -\nabla \cdot \mathbf{n}_f$  is the free-surface curvature.

For the occlusion problem, Figure 1b, the liquid meets the occlusion at a static contact line with a resulting static contact angle,  $\theta_S$ , formed at the free-surface in a plane normal to the occlusion boundary. Following [15], this condition together with a no-slip boundary condition at the boundary of the occlusion  $\Gamma$  are imposed via

$$\nabla h|_{(x,y) \in \Gamma} \cdot \mathbf{n}_\Gamma = \tan\left(\theta_S - \frac{\pi}{2}\right), \quad (10)$$

$$\mathbf{u}|_{(x,y,z) \in \Gamma} = 0, \quad (11)$$

where  $\mathbf{n}_\Gamma$  is the outward pointing normal to the occlusion.

### 2.1. Mathematical formulation

Since the mathematical details are described in detail in [13], only a very brief overview is provided. A process of depth-averaging is used by adopting a long-wave approximation that  $\varepsilon = H_0 / L_0 \ll 1$ , where  $L_0 = H_0 / (6\text{Ca})^{1/3}$  is the characteristic in-plane capillary length scale. The required friction and dissipation terms are obtained by assuming the self-similar velocity profiles:

$$u = 3\bar{u}(\xi - 1/2\xi^2), \quad v = 3\bar{v}(\xi - 1/2\xi^2), \quad (12)$$

where  $\xi = (z - s) / h$ . Then the depth-averaged form (DAF) of the momentum equations (3) and the continuity equation (4) for the unknown averaged velocities  $\bar{u}(x, y, t) = \frac{1}{h} \int_s^f u \, dz$ ,  $\bar{v}(x, y, t) = \frac{1}{h} \int_s^f v \, dz$  and the film thickness  $h(x, y, t)$  respectively are:

$$\varepsilon \text{Re} \left[ \frac{\partial \bar{u}}{\partial t} - \frac{\bar{u}}{5h} \frac{\partial h}{\partial t} + \frac{6}{5} \left( \bar{u} \frac{\partial \bar{u}}{\partial x} + \bar{v} \frac{\partial \bar{u}}{\partial y} \right) \right] = \frac{\partial}{\partial x} \left[ \frac{\varepsilon^3}{\text{Ca}} \nabla^2 f - 2\varepsilon f \cot \theta \right] - \frac{3\bar{u}}{h^2} + 2, \quad (13)$$

$$\varepsilon \text{Re} \left[ \frac{\partial \bar{v}}{\partial t} - \frac{\bar{v}}{5h} \frac{\partial h}{\partial t} + \frac{6}{5} \left( \bar{u} \frac{\partial \bar{v}}{\partial x} + \bar{v} \frac{\partial \bar{v}}{\partial y} \right) \right] = \frac{\partial}{\partial y} \left[ \frac{\varepsilon^3}{\text{Ca}} \nabla^2 f - 2\varepsilon f \cot \theta \right] - \frac{3\bar{v}}{h^2}, \quad (14)$$

$$\frac{\partial h}{\partial t} + \frac{\partial}{\partial x} (h\bar{u}) + \frac{\partial}{\partial y} (h\bar{v}) = 0. \quad (15)$$

Problems are closed using averaged forms for the outflow/inflow conditions and the assumption of fully developed flow both upstream and downstream, namely:

$$\bar{u}|_{x=0} = 2/3, \quad \bar{v}|_{x=0} = \frac{\partial \bar{u}}{\partial x}|_{x=l_p} = \frac{\partial \bar{v}}{\partial x}|_{x=l_p} = \frac{\partial \bar{u}}{\partial y}|_{y=0, w_p} = \frac{\partial \bar{v}}{\partial y}|_{y=0, w_p} = 0, \quad (16)$$

$$h|_{x=0} = 1, \quad \frac{\partial h}{\partial x}|_{x=l_p} = \frac{\partial h}{\partial y}|_{y=0, w_p} = 0. \quad (17)$$

In addition the occlusion problem requires the static contact line and no-slip conditions

$$\varepsilon \nabla h|_{(x,y) \in \Gamma} \cdot \mathbf{n}_\Gamma = \tan\left(\theta_S - \frac{\pi}{2}\right), \quad \bar{u}|_{(x,y) \in \Gamma} = \bar{v}|_{(x,y) \in \Gamma} = 0. \quad (18)$$

## 2.2. Topography Definition

Attention is restricted to flows involving simple, well-defined square peak, trench and occlusion topographies. Since, for submerged peak and trench topography, their profile appears as a function in the governing equations, it is not possible to consider completely sharp features. Following previous studies [16], the peak and trench topographies are specified via arctangent functions defined as follows:

$$s(x^*, y^*) = \frac{s_0}{4 \tan^{-1} \frac{l_t}{2\delta} \tan^{-1} \frac{w_t}{2\delta}} \left[ \tan^{-1} \left( \frac{x^* + l_t/2}{\delta} \right) - \tan^{-1} \left( \frac{x^* - l_t/2}{\delta} \right) \right] \\ \times \left[ \tan^{-1} \left( \frac{y^* + w_t/2}{\delta} \right) - \tan^{-1} \left( \frac{y^* - w_t/2}{\delta} \right) \right], \quad (19)$$

where  $s_0$  is the dimensionless depth ( $s_0 < 0$ ) or height ( $s_0 > 0$ ), with  $l_t, w_t$  and  $\delta$  the non-dimensional streamwise length, spanwise width and steepness factor, respectively. The coordinate system  $(x^*, y^*) = (x - x_t, y - y_t)$  has its origin at the centre of the topography,  $(x_t, y_t)$ .

## 3. Method of Solution

Since the method of solution is based on that described in detail in [13], only a brief outline is given below.

### 3.1. Spatial Discretisation

Equations (13) to (15), incorporating appropriate friction and dispersion terms, are solved subject to the applicable boundary conditions on a rectangular computational domain,  $(x, y) \in \Omega = (0, l_p) \times (0, w_p)$ , subdivided using a regular spatially staggered mesh arrangement of cells having sides of length  $\Delta x$  and width  $\Delta y$ . The unknown variables, film thickness,  $h$ , and the velocity components,  $\bar{u}$ ,  $\bar{v}$ , are located at cell centres,  $(i, j)$ , and cell faces,  $(i + 1/2, j)$ ,  $(i, j + 1/2)$ , respectively. Solving the momentum equations (13) and (14) at cell faces with the convection and time derivative terms grouped together to simplify their numerical treatment, and omitting for the sake of convenience the overbar denoting velocity averaging, results in the following second-order accurate (in space) finite difference scheme:

$$\varepsilon \text{Re} \left( \frac{\partial u}{\partial t} - \frac{u}{5h} \frac{\partial h}{\partial t} + \frac{6}{5} F[u] \right)_{i+1/2,j} \\ - \frac{\varepsilon^3}{\text{Ca}} \left( \frac{f_{i+1,j+1} - 2f_{i+1,j} + f_{i+1,j-1} - f_{i,j+1} + 2f_{i,j} - f_{i,j-1}}{\Delta x \Delta y^2} \right. \\ \left. + \frac{f_{i+2,j} - 3f_{i+1,j} + 3f_{i,j} - f_{i-1,j}}{\Delta x^3} \right) + 2\varepsilon \cot \theta \frac{f_{i+1,j} - f_{i,j}}{\Delta x} + \frac{3u_{i+1/2,j}}{h_{i+1/2,j}^2} - 2 = 0, \quad (20)$$

$$\varepsilon \text{Re} \left( \frac{\partial v}{\partial t} - \frac{v}{5h} \frac{\partial h}{\partial t} + \frac{6}{5} F[v] \right)_{i,j+1/2} \\ - \frac{\varepsilon^3}{\text{Ca}} \left( \frac{f_{i+1,j+1} - 2f_{i,j+1} + f_{i-1,j+1} - f_{i+1,j} + 2f_{i,j} - f_{i-1,j}}{\Delta x^2 \Delta y} \right. \\ \left. + \frac{f_{i,j+2} - 3f_{i,j+1} + 3f_{i,j} - f_{i,j-1}}{\Delta y^3} \right) + 2\varepsilon \cot \theta \frac{f_{i,j+1} - f_{i,j}}{\Delta y} + \frac{3v_{i,j+1/2}}{h_{i,j+1/2}^2} = 0, \quad (21)$$

$$\frac{\partial h_{i,j}}{\partial t} + \frac{h_{i+1/2,j} u_{i+1/2,j} - h_{i-1/2,j} u_{i-1/2,j}}{\Delta x} + \frac{h_{i,j+1/2} v_{i,j+1/2} - h_{i,j-1/2} v_{i,j-1/2}}{\Delta y} = 0, \quad (22)$$

where  $F[\omega] = u \frac{\partial \omega}{\partial x} + v \frac{\partial \omega}{\partial y}$  is the convective operator and the following terms are interpolated from neighbouring nodes:  $h_{i\pm 1/2,j} = (h_{i\pm 1,j} + h_{i,j})/2$ ,  $h_{i,j\pm 1/2} = (h_{i,j\pm 1} + h_{i,j})/2$ . The convective operator  $F[\omega]$  is discretized using a second-order accurate total variation diminishing (TVD) scheme [17].

### 3.2. Temporal Discretisation

The associated time discretisation includes the use of an explicit and second-order accurate in time predictor and a semi-implicit  $\beta$ -method [17] solution stages. For  $\beta = 1/2$  the method reduces to the second order accurate in time, but conditionally stable Crank-Nicolson scheme, whereas  $\beta = 1$  leads to the fully implicit first order accurate in time unconditionally stable Laasonen method. The automatic adaptive time-stepping procedure adopted employs an estimate of the local truncation error (LTE) obtained from the difference between an explicit predictor stage and the current solution stage to optimise the size of time steps and thus minimise computational waste.

### 3.3. Multigrid Solver

The discretized equations are solved using a multigrid strategy with a combined Full Approximation Storage (FAS) and full multigrid (FMG) technique, where errors on a particular computational grid are reduced by employing a hierarchy of successively finer grids,  $G^0, \dots, G^k, \dots, G^K$ , where  $G^0$  denotes the coarsest and  $G^K$  the finest grid level. The FMG solution process consists of performing a fixed number of FAS V-cycles on intermediate grid levels  $G^k \in [G^1, \dots, G^{K-1}]$  (usually 1-3 V cycles) and up to 10 V cycles on the finest grid level  $G^K$ . Due to the staggered nature of the discretization involved, the relaxation methodology adopted employs a lexicographic box smoothing Gauss-Seidel scheme. Dirichlet boundary conditions are assigned as exact values at the boundary points, whereas Neumann boundary conditions are implemented by employing ghost nodes at the edge of the computational domain.

## 4. Results

Results are provided which briefly explore the effect of Reynolds number on the resultant free surface disturbance for gravity-driven thin film flow over an inclined substrate with  $\theta = \frac{\pi}{6}$ ,  $\theta_S = \frac{\pi}{2}$  and  $\varepsilon = 0.1$ , which results in  $\text{Ca} = \varepsilon^3/6 = 0.000167$ . For three-dimensional flow, the two-dimensional flow domain has  $l_p = w_p = 80$  and the topography has  $l_t = w_t = 1.0$  and is centred at  $(x_t, y_t) = (30, 40)$ , while for two-dimensional flow, the one-dimensional flow domain has  $l_p = 80$ ,  $l_t = 1.0$  and  $x_t = 40$ ; in all cases  $\delta = 0.001$ . The multigrid algorithm employs a coarsest grid level  $G^0$  with  $n_x^0 = n_y^0 = 64$  ( $n_x^0 = 64$  in one-dimension) and a finest grid level  $G^4$  with  $n_x^4 = n_y^4 = 1024$  ( $G^5$  with  $n_x^5 = 2048$  in one-dimension) uniformly spaced cells. Steady-state solutions are generated by solving the time-dependent equations (20) to (22) starting from an initially flat free surface,  $f = 1$ , with velocities  $u = \frac{2}{3}h^2$ ,  $v = 0$  (commensurate with  $\text{Re} = 0$ ) at  $t = 0$ . At each time step sufficient multigrid V-cycles are performed to reduce residuals on the finest mesh level to below  $10^{-6}$ .

Figure 2 shows the effect of inertia on the flow over a spanwise (i.e. one-dimensional) peak topography. The free-surface disturbance is characterised by an upstream depression followed by a large amplification over the peak topography. Increasing  $\text{Re}$  in this case leads to an enhancement in the magnitude of the free-surface peak from  $f = 1.14$  for  $\text{Re} = 5$  to  $f = 1.16$  for  $\text{Re} = 50$ , with a similar increase in magnitude in the corresponding upstream free-surface depression. Figure 3 considers inertial flow over a two-dimensional localised peak topography which leads to a three-dimensional free-surface disturbance. In this case increasing  $\text{Re}$  from 5 to 50 leads to a similar enhancement and widening of the free-surface disturbance, where the

characteristic capillary ridge and downstream surge reported for flow over a trench topography [15] have been replaced by two small free-surface depressions. These features are shown more clearly in the streamwise and spanwise free-surface profiles for  $5 \leq \text{Re} \leq 50$  shown in Figure 4. Note that the downstream free-surface depressions shown in Figure 4(a) only occur in three-dimensional flows and result from spanwise flow away from the streamwise topography centreline.

For low Reynolds number flows [18] suggested that linear superposition of the free-surface responses to elementary topographies can reliably construct the response for more complex and realistic topography patterns. Figure 5 considers the effect of inertia and submerged topography magnitude  $|s_0|$  on the superposition of free-surface disturbances. It shows streamwise free-surface profiles through the centre of the topography for three-dimensional flow over submerged peak and trench topographies with  $|s_0| = 0.1$  and  $0.25$  and  $\text{Re} = 5$  and  $50$ . Also shown are the superposed profiles that result by adding together the individual profiles for the peak and trench topographies; the profiles are scaled by depth/height of the topography as  $f^* = (f - 1)/|s_0|$ . Note that linear responses to topography profiles would result in completely flat superposed profiles. For the smaller amplitude topography cases, with  $|s_0| = 0.1$ , increasing  $\text{Re}$  from  $5$  to  $50$  leads to the peak of the superposed profile increasing from  $8\%$  to  $18\%$  of the average magnitude of the individual free-surface disturbance profiles. For  $|s_0| = 0.25$ , these values increase further to  $19\%$  and  $45\%$  respectively. This data clearly shows that the free-surface response to submerged topography becomes, as expected, increasingly non-linear as  $\text{Re}$  is increased.

The final figures, 6 and 7, consider the effect of replacing the submerged square peak/trench topography by a corresponding square occlusion that is much taller than the characteristic film thickness. In this case, increasing  $\text{Re}$  from  $5$  to  $50$  leads to a doubling of the free-surface disturbance upstream of the occlusion with the result that the local film thickness is increased from  $h = 1.09$  for  $\text{Re} = 5$  to  $h = 1.20$  for  $\text{Re} = 50$ . Inertia also has an impact on the degree of film thinning downstream of the occlusion: increasing  $\text{Re}$  from  $5$  to  $50$  increases the degree of film thinning from approximately  $h = 0.98$  to  $h = 0.93$ . As noted by [2] knowledge of such localised film thickness variations is very important in, for example, cooling applications since they can have a major impact on the achievable heat transfer rates into cooling films.

## 5. Conclusions

In addition to its well-known influence on free-surface stability, this paper has shown that inertia can cause amplification and enhancement of free-surface disturbances that result from flow over and around surface topography. The precise form of the disturbance is affected by the nature of the topography (spanwise or localised, submerged or occlusion). Increasing inertia causes the free-surface response to submerged topography to become non-linear and can cause significant local variations in film thickness in the vicinity of localised occlusions. The ability to predict and control both of these features is beneficial in coating applications where the goal is often that of ensuring predictable product properties by accurate control of film thickness variations within coated films.

## 6. Acknowledgement

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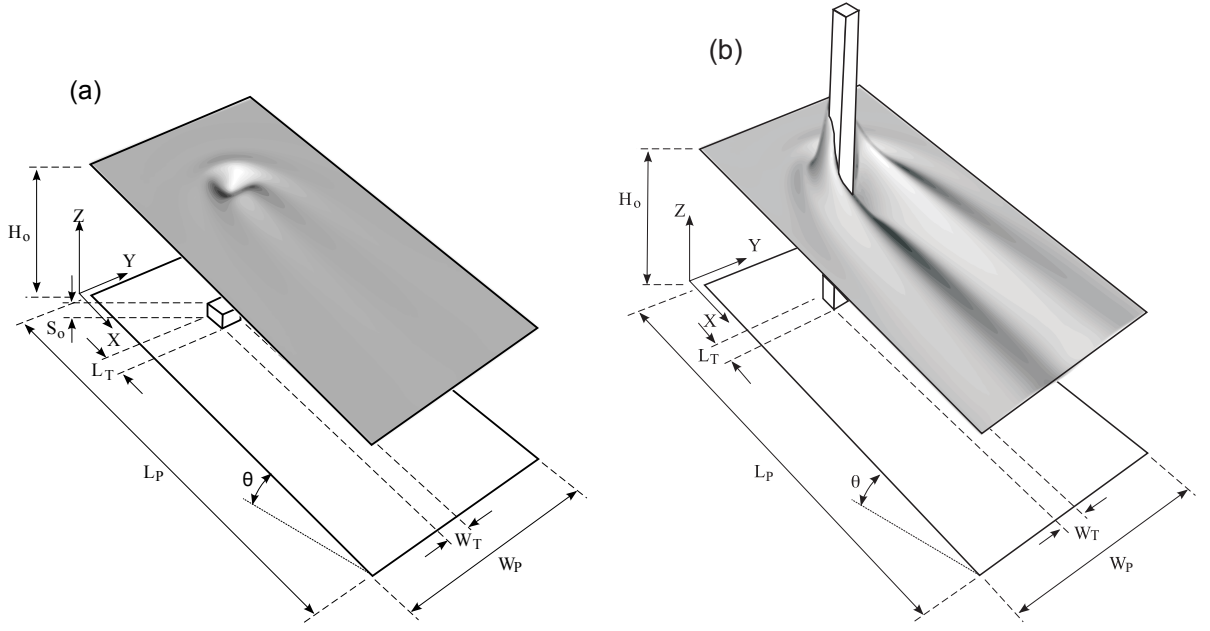


Figure 1: Schematic of gravity-driven film flow over topography: (a) over a square submerged peak and (b) past an occlusion.

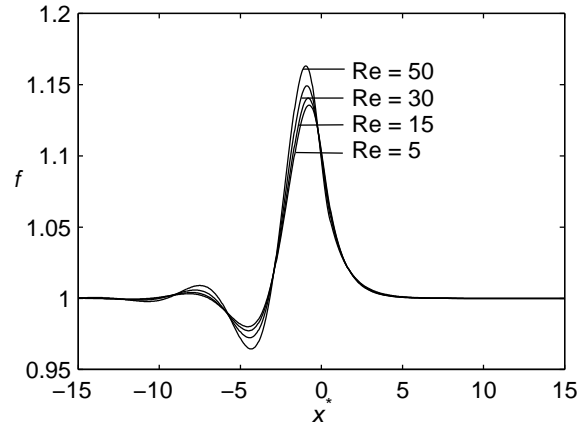


Figure 2: Effect of  $Re$  on the free-surface profile for flow over a spanwise peak topography,  $s_0 = 0.25$ .

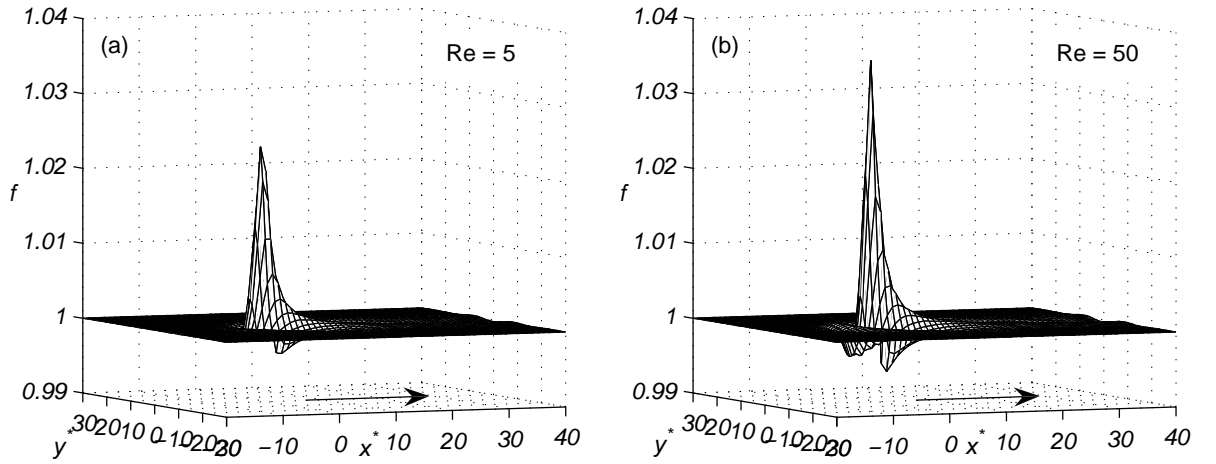


Figure 3: Free-surface plot for flow over a two-dimensional localised square peak topography with  $s_0 = 0.25$ : (a)  $Re = 5$ ; (b)  $Re = 50$ .

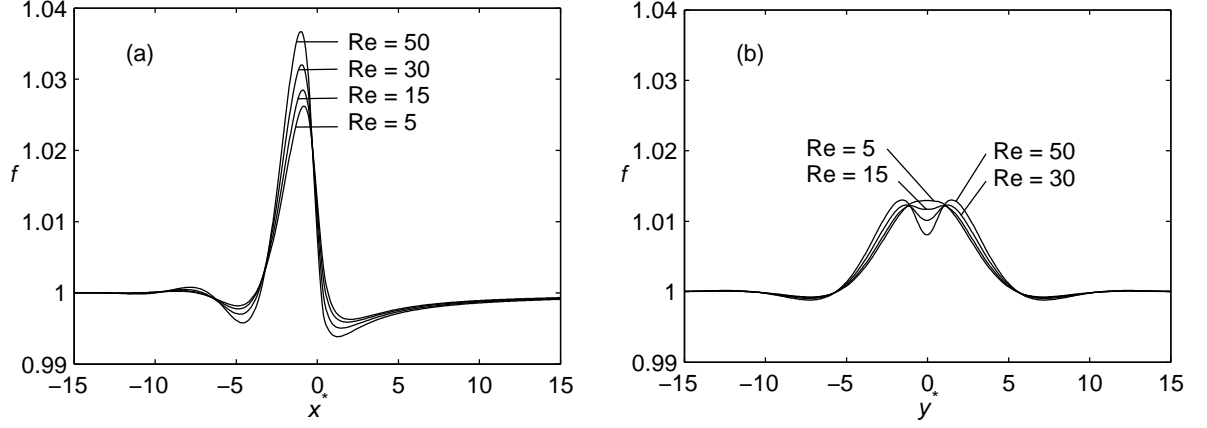


Figure 4: Effect of  $Re$  on (a) the streamwise and (b) the spanwise free-surface profile along the centre-lines through a localised peak topography,  $s_0 = 0.25$ .

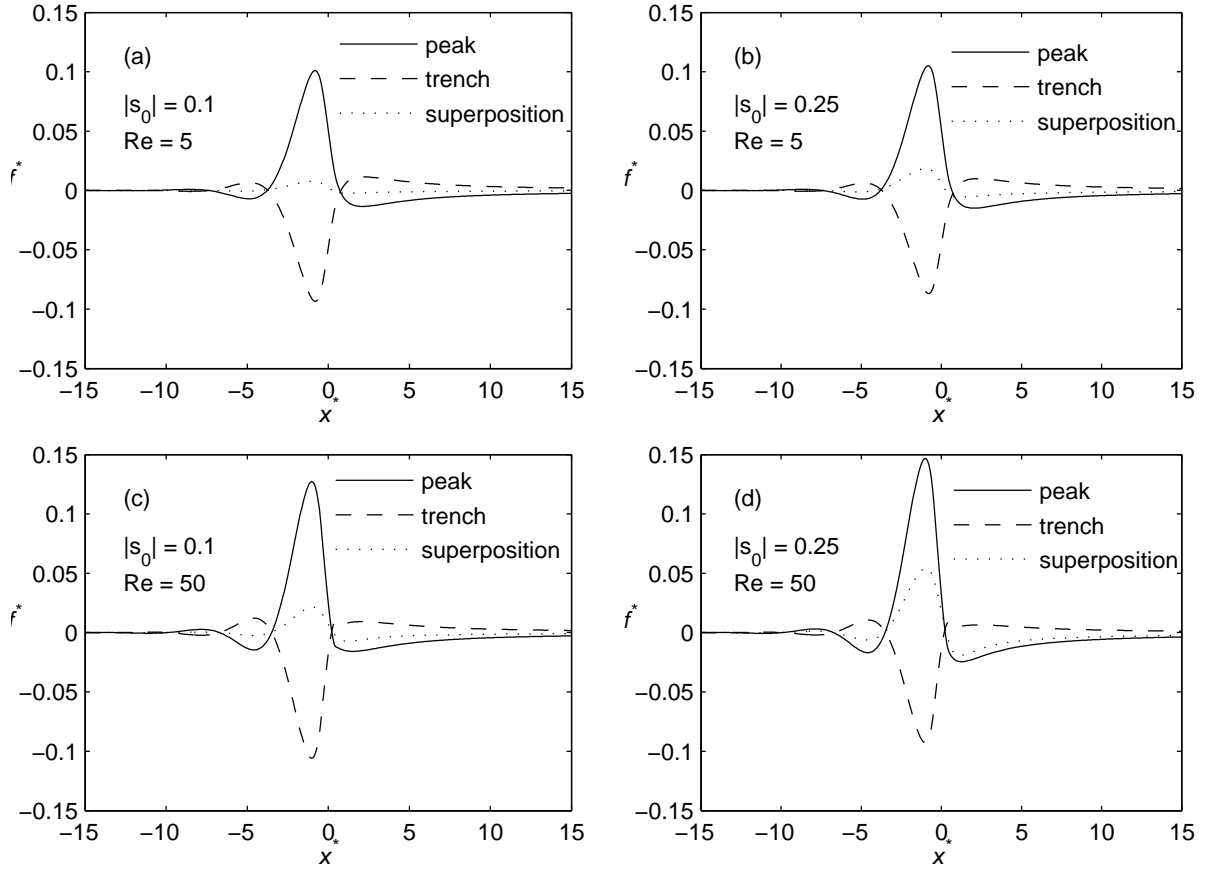


Figure 5: Superposition of streamwise centre-line free-surface profiles for flow over localised trench and peak topographies having equal but opposite depth/height,  $|s_0| = 0.1$  (left) and  $0.25$  (right):  $Re = 5$  (top) and  $50$  (bottom).

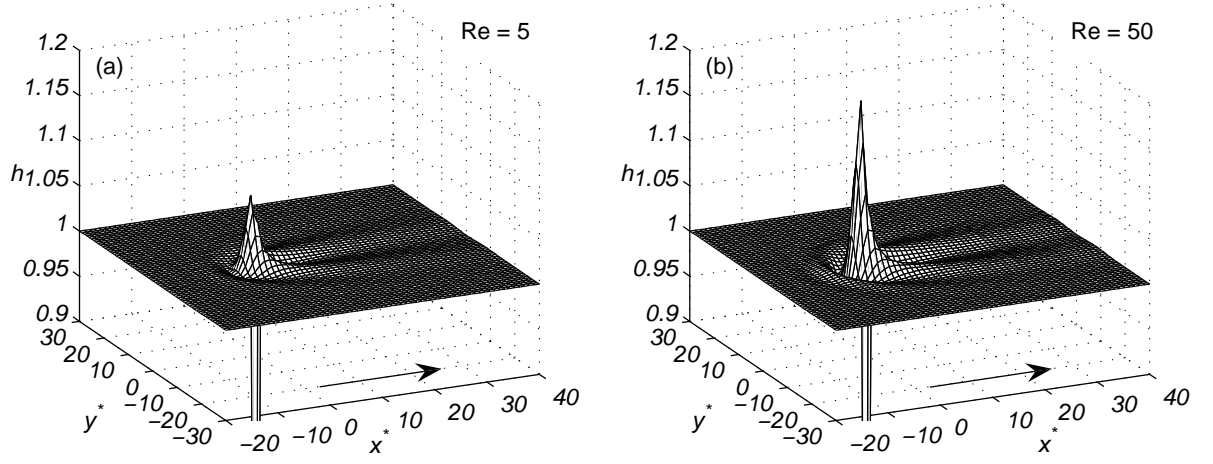


Figure 6: Free-surface plot for flow around a two-dimensional localised square occlusion: (a)  $Re = 5$ ; (b)  $Re = 50$ .

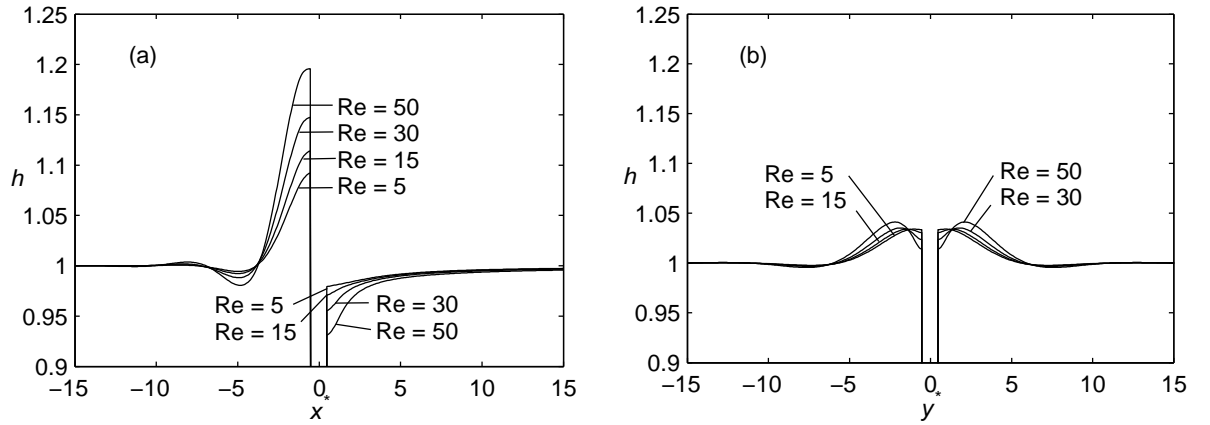


Figure 7: Effect of  $Re$  on (a) the streamwise and (b) the spanwise free-surface profile along the centre-lines through a localised square occlusion.